

RIKÄ
QUALITY GUARANTEED.

Owner's Operating Manual
Model No: RK40PD2



RK40V

BRUSHLESS TECHNOLOGY

Cordless Combi Drill

IMPORTANT! PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE ALL SAFETY INSTRUCTIONS AND WARNINGS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY CAUSE DAMAGE TO PROPERTY AND/OR PERSONAL INJURY.

KEEP THESE INSTRUCTIONS SAFE AND AVAILABLE FOR FUTURE REFERENCE.

www.rikapowertools.com

Certificate of Guarantee

This product is guaranteed for a period of 1 year, with effect from the date of purchase and applies only to the original purchaser. The guarantee can be extended a further 2 years by registering the purchase on **rikapowertools.com**. This guarantee applies to defects arising from, defective materials or faulty workmanship that become evident during the guarantee period only and does not include consumable items. The manufacturer will either repair or replace the product at their discretion, subject to the following.

That the product has been used in accordance with the guidelines as detailed in the product manual and that it has not been subject to misuse, abuse or used in a purpose for which it was not intended. That it has not been taken apart or tampered with in any way whatsoever or has been service by unauthorised persons or has been used for hire purposes.

Transit damage is excluded from this guarantee.

Claims made under this guarantee must be made to your retailer or contact us via **rikapowertools.com**, within the guarantee periods. Receipt and proof of purchase required.

The manufacturer shall not be liable for any special, exemplary, direct, indirect, incidental or consequential loss or damage under this guarantee.

Introduction

Thank you for purchasing this product which has passed through our extensive quality assurance process. Every care has been taken to ensure that it reaches you in perfect condition. However, in the unlikely event that you should experience a problem, or if we can offer any assistance or advice please do not hesitate to contact our customer service.

Safety First

Before attempting to operate this product the following basic safety precautions should always be taken to reduce the risk of fire, electric shock and personal injury. It is important to read the instruction manual to understand the application, limitations and potential hazards associated with this product.

After-Sales Service

Should you require any further assistance regarding your product or in the unlikely event of a defect occurring, please contact us at **rikapowertools.com**. When contacting us, be ready to provide the product Model No: and the serial number found on the product.

Intended Use

The machine is intended for driving in and loosening screws as well as for drilling in wood, metal and plastic using a drill bit which has a shank diameter of less than 13 mm. It can also be used in hammer mode for drilling masonry and similar materials.

Any other application beyond the conditions established for use will be considered misuse. RIKA accepts no responsibility for improper use of this product.

Important Safety Instructions

Due to continued product refinement policy, product features and specifications can and will change without notice.

Check current features and specifications with your retailer.

The purpose of safety rules is to attract your attention to possible dangers. The safety symbols and the explanations with them, require your careful attention and understanding. The safety warnings do not by themselves eliminate any danger. The instruction or warnings they give are not substitutes for proper accident prevention measures.

SAFETY ALERT SYMBOL



Indicates danger, warning, caution or notice. May be used in conjunction with other symbols or pictures.

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE indicates information considered important, but not hazard-related (e.g., messages relating to property damage).

Failure to obey a safety warning can result in serious injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.

Do not attempt to operate this tool until you have read thoroughly and completely understood the safety rules, etc. contained in this manual. Failure to comply can result

in accidents involving fire, electric shock or serious personal injury. Save this Owners Operating Manual and review it frequently for continual safe operation and for instructing others who may use this tool.

SPECIFIC SAFETY INSTRUCTIONS



WARNING! Read and understand all instructions. Failure to follow all instructions listed below could result in electrocution, fire, and/or explosion, which can cause death or serious injury.

Operations for which the power tool was not designed may create a hazard and cause personal injury.

Do not use accessories which are not specifically designed and recommended by the tool manufacturer. Just because the accessory can be attached to your power tool, it does not assure safe operation.

The product is not intended for use by children or persons with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge.

Children should be adequately supervised to ensure they do not play with the product.



WARNING! Some dust particles created by power sanding, sawing, grinding, drilling and other construction jobs contain chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks and cement and other masonry products.
- Arsenic and chromium from chemically treated timber.

Important Safety Instructions



WARNING! If you suspect that paint on surfaces in your home contains lead, seek professional advice. Lead based paints should only be removed by a professional and you should not attempt to remove it yourself. Once the dust has been deposited on surfaces, hand to mouth contact can result in the ingestion of lead. Exposure to even low levels of lead can cause irreversible brain and nervous system damage. Young and unborn children are particularly vulnerable.

Do not expose to rain or water.

Wear hearing protection when necessary. Exposure to noise can cause hearing loss.



WARNING! The operation of any power tool can result in foreign objects being thrown towards your eyes, which could result in severe eye damage. Before beginning power tool operation, always wear safety goggles or safety glasses with side shield or a full face shield where needed.

Personal protective equipment suitable for the work being carried out should be worn. Personal protective equipment should include, suitable work gloves, ear protection, eye protection, respiratory protection and steel toe cap shoes or boots.

SAFETY WARNINGS SPECIFIC FOR COMBI DRILLS

Hold the power tool by insulated gripping surfaces, when performing an operation where the drilling accessory or fasteners may contact hidden wiring. Drilling accessories or fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

Secure the material being drilled. Never hold it in your hand or across legs. Unstable support can cause the drill bit to bind causing loss of control and injury.

Use clamps or another practical way to secure and support the workpiece to a stable platform. Holding the work by hand or against your body leaves it unstable and may lead to loss of control.

If this machine is to be used when working at height, a suitable, stable platform or scaffold tower with hand rails and kick boards should be used.

Do not drill, fasten or break into existing walls or other blind areas where electrical wiring may exist. If this situation is unavoidable, disconnect all fuses or circuit breakers feeding this work area.

Keep drills, drivers and other cutters sharp and in good condition. This will improve cutting and reduce the load on the machine ensuring a longer life of the cutting tools and the machine.

Use only drill bits and drivers recommended by the manufacturer.

Do not attempt to modify the machine or its accessories in any way.

Do not force the machine, let the machine do the work. This will reduce the wear on the machine and bit and increase its efficiency and operating life.

Use thick cushioned gloves and limit the exposure time by taking frequent rest periods. Vibration caused by hammer-drill action may be harmful to your hands and arms.

When using the machine above head height wear an approved safety helmet as well as approved safety glasses or goggles and an approved face mask.

Important Safety Instructions

Be aware of the high torque reaction when drilling especially when drilling masonry.

When drilling masonry do not force the drill into the work piece, let the drill and hammer action do the work.

Do not try and change any of the selector switches while the motor is running. Doing so could damage the machine.

Do not grasp the tool or place your hands too close to the spinning chuck or drill bit. Your hand may be lacerated.

Never leave the trigger in the "ON" position. Before installing the battery, check that the trigger is "OFF". Accidental start-ups can cause injury.

If the bit becomes stuck in the workpiece, release the on/off trigger immediately, reverse the direction of rotation and slowly squeeze the trigger to back out the bit. Be ready for a strong reaction torque. The drill body will tend to twist in the opposite direction as the drill bit is rotating.

When installing a drill bit, insert the shank of the bit well within the jaws of the chuck. If the bit is not inserted deep enough, the grip of the jaws over the bit is reduced and the loss of control is increased.

When removing the bit from the tool avoid contact with skin and use proper protective gloves when grasping the bit or accessory. Accessories may be hot after prolonged use.

Check to see that keys and adjusting wrenches are removed from the drill before switching the tool "ON". Keys or wrenches can fly away at high velocity striking you or a bystander.

Do not run the drill while carrying it at your side. A spinning drill bit could become entangled with clothing and injury may result.

Use suitable detectors to determine if utility lines are hidden in the work area or call the local utility company for assistance. Contact with electric lines can lead to fire and electric shock. Damaging a gas line can lead to explosion. Penetrating a water line causes property damage or may cause an electric shock.

Always wait until the power tool has come to a complete stop before placing it down. The application tool can jam and cause you to lose control of the power tool.

SAFETY WARNINGS WHEN USING LONG DRILL BITS

Never operate at higher speed than the maximum speed rating of the drill bit. At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.

Always start drilling at low speed and with the bit tip in contact with the workpiece. At higher speeds, the bit is likely to bend if allowed to rotate freely without contacting the workpiece, resulting in personal injury.

Apply pressure only in direct line with the bit and do not apply excessive pressure. Bits can bend causing breakage or loss of control, resulting in personal injury.

ADDITIONAL SAFETY INSTRUCTIONS FOR BATTERIES

Only use the following batteries and chargers with this tool.

RIKA 2000mAh Li-Ion Battery: RK40B2
RIKA 4000mAh Li-Ion Battery: RK40B4
RIKA 4000mAh Li-Ion Battery: RK40TB4

RIKA 2.4A Fast Charger: RK40FC2
RIKA 4.0A Fast Charger: RK40FC4
RIKA 4.5A Dual Fast Charger: RK40DFC4

Battery packs are shipped in a low charge condition. You should charge a battery pack fully before use.

Important Safety Instructions

Do not incinerate a battery pack even if it is seriously damaged or can no longer hold a charge. A battery pack can explode in a fire.

A small leakage of liquid from the battery pack may occur under extreme usage or temperature conditions. This does not necessarily indicate a failure of the battery pack. However, if the outer seal is broken and this leakage comes into contact with your skin wash the affected area quickly with soap and water. If the leakage gets in your eyes flush your eyes with clean water for a minimum of 10 minutes and seek immediate medical attention.

Never attempt to open a battery pack for any reason. If the plastic housing a battery pack breaks open or cracks, immediately discontinue its use and do not recharge it.

Do not store or carry a spare battery pack in a pocket or toolbox or any other place where it may come into contact with metal objects. The battery pack may be short-circuited causing damage to the battery pack, burns or a fire.

CHARGING BATTERIES

When charging a new battery pack it should be fully discharged followed by a full charge for the charging rate for the battery as stated in its product manual plus 30 minutes. This should then be followed by a full discharge and a further full charge for the charging rate for the battery as stated in its product manual plus 30 minutes. This procedure will condition the battery and equalise the cell voltages. Following this procedure will ensure the optimum operation of the battery.

When repeatedly using a charger to charge a number of batteries always allow the charger to cool down before charging another battery. It is recommended that the cooling down period is not less than 30 to 45 minutes.

When charging a battery that has been discharged during heavy use allow the battery to cool down before charging. It is recommended that the cooling down period is not less than 30 to 45 minutes.

Battery packs need to be recharged with a reasonable amount of care, largely because they can be damaged by overcharging.

Overcharging can result in the battery temperature and internal pressure to rise rapidly. This can cause the cells to distort and lose electrolyte, and in extreme cases where the internal pressure is extremely high they can even explode.

This situation can also arise when an overcharged battery is fitted to the product and is being used. In order to avoid this extreme situation it is of vital importance that NiCad and/or Li-Ion batteries are fully discharged before charging and that the charge time is not exceeded except when "Conditioning" a new battery. Repeated charging of partially discharged batteries could cause failure of one or more of the cells.

SELF DISCHARGE

A lithium battery can self discharge and lose its stored charge. Typically it can lose approximately 5% of its charge in the first month after fully charging (when stored at room temperature), and then loses it by a further 3% per month. When stored at higher temperatures the self discharge rate will be accelerated.

BATTERY CHARGING INDOORS

Chargers are designed to be used indoors. We do not recommend that chargers are used inside your home. Ideally batteries should be charged on a bench in a workshop, garage or shed. If the charging operation is to be carried out in your home the area must be well ventilated and the charger must be placed on a non combustible surface ensuring that the ventilation slots are not blocked.

Important Safety Instructions

Never exceed the charging time except when "Conditioning" a new battery, as this could damage a battery and charger.

BATTERY DISPOSAL

When a battery fails to charge or maintain its charge, its usable life is exhausted. To preserve natural resources, please recycle or dispose of a battery pack properly. Before disposal ensure that the battery pack is fully discharged by operating your cordless product, then remove the battery pack from the tool housing and cover the battery pack connections with heavy duty tape, to prevent short circuit and energy discharge which could result in a fire. Do not attempt to open or remove any of the components.

Consult your local waste authority for information regarding available recycling and / or disposal options.

SPECIFIC SAFETY INSTRUCTIONS

RE-CHARGEABLE BATTERIES

Batteries may leak or explode if not charged or handled correctly. Always observe the following precautions when handling batteries. Ensure that the machine is switched off before removing or fitting batteries.

Do not use a battery with any other product that is not recommended.

Do not attempt to fit a battery the wrong way round.

Do not short out, or attempt to dismantle a battery.

Do not expose a battery to flames or excessive heat.

Do not immerse in or expose a battery to water.

Do not store or transport a battery with loose metal objects such drill and driver bits.

Batteries are prone to leakage when discharged. To avoid damage to the product, remove or re-charge the battery when no charge remains. Store the battery in a cool place when not in use.

After prolonged use a battery may become hot. Before removing a battery, switch the machine off and allow the battery to cool down. Do not use the battery if you notice any discolouration or distortion of the battery casing.

RESIDUAL RISKS

Even when the unit is used as prescribed it is not possible to eliminate all residual risk factors. The following hazards may arise in connection with the unit's construction and design:

1. Damage to hearing caused by noise. Wear suitable hearing protection and limit exposure.
2. Injury to the eyes. Wear protective eye shields or goggles when using the product.
3. Injury caused by vibration. Limit exposure. Follow the instructions in Risk Reduction.
4. Electric shock caused by contact with hidden wires. Hold the product only by insulated services.
5. Injury caused by dust. Dust created by operating the product can cause respiratory injury. Wear appropriate dust control mask with filters suitable for protecting against particles from the material being worked on.

RISK REDUCTION

It has been reported that vibrations from handheld tools may contribute to a condition called Raynaud's Syndrome in certain individuals. Symptoms may include tingling, numbness, and blanching of the fingers, usually apparent upon exposure to cold.

Important Safety Instructions

Hereditary factors, exposure to cold and dampness, diet, smoking and work practices are all thought to contribute to the development of these symptoms. There are measures that can be taken by the operator to possibly reduce the effects of vibration:

Keep your body warm in cold weather. When operating the unit, wear gloves to keep the hands and wrists warm.

It is reported that cold weather is a major factor contributing to Raynaud's Syndrome.

After each period of operation, exercise to increase blood circulation.

Take frequent work breaks. Limit the amount of exposure per day.

If you experience any of the symptoms of this condition, immediately discontinue use and see your doctor about these symptoms.



WARNING! Injuries may be caused, or aggravated, by prolonged use of a tool. When using any tool for prolonged periods, ensure you take regular breaks.

WARNING

This unit produces an electromagnetic field during operation. This field may under some circumstances interfere with active or passive medical implants. To reduce the risk of serious or fatal injury, we recommend persons with medical implants to consult their physician and the medical implant manufacturer before operating this unit.

GENERAL SAFETY RULES



WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings listed below refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

SAVE THESE INSTRUCTIONS

1) WORK AREA

- a) **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- c) **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2) ELECTRICAL SAFETY

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c) **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

Important Safety Instructions

- f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.**

Use of an RCD reduces the risk of electrical shock.

NOTE: The term “residual current device (RCD)” can be replaced by the term “ground fault circuit interrupter (GFCI)” or “earth leakage circuit breaker (ELCB)”.

3) PERSONAL SAFETY

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.

- b) **Use personal protective equipment. Always wear eye protection.** Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

- c) **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

- d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

- e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.

- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.

- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust related hazards.

- h) **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

4) POWER TOOL USE AND CARE

- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.

- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

- c) **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.

- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.

Important Safety Instructions

- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from intended could result in a hazardous situation.
- h) **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
- g) **When using the tool, do not wear cloth work gloves which may be entangled.** The entanglement of cloth work gloves in the moving parts may result in personal injury.
- c) **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
- d) **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

6) SERVICE

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
- b) **Never service damaged battery packs.** Service of battery packs should only be performed by the manufacturer or authorised service providers.
- c) **Follow instruction for lubricating and changing accessories.**

5) BATTERY TOOL USE AND CARE

- a) **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- b) **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.

Safety Symbols

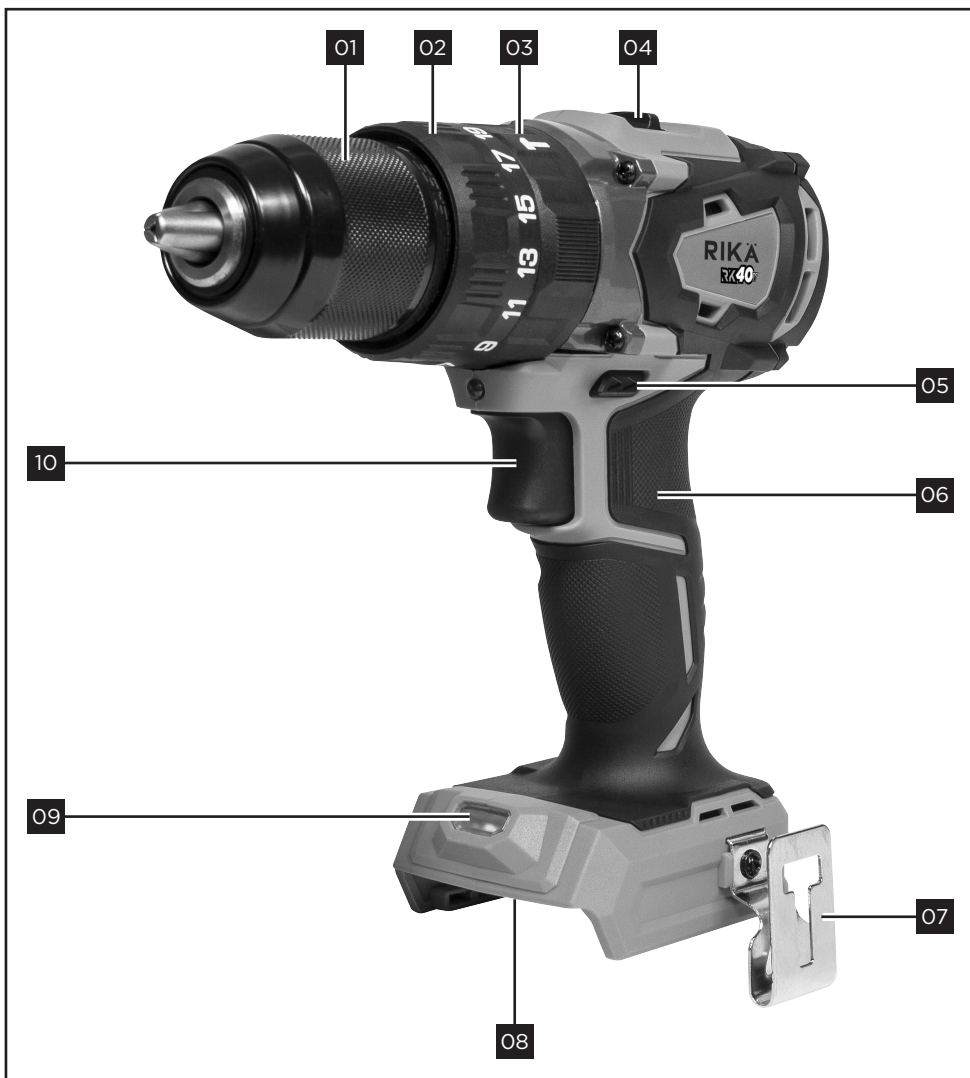
Some of the following symbols may be used on this product. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to operate the product better and safer.

SYMBOL	DESIGNATION/EXPLANATION
	Indicates danger, warning or caution. It means attention!!! Your safety is involved.
	Your manual contains special messages to bring attention to potential safety concerns as well as operating and servicing information. Please read all the information carefully to ensure satisfaction and safe use.
	Wear eye, hearing and head protection when operating this equipment.
	Do not expose to rain or use in damp locations.
	Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your Local Authority or retailer for recycling advice.
	Conforms to relevant safety standards.

Technical Specification

Rated Voltage:	40V DC	Sound Pressure Level:	L_{PA} 83.7 dB(A), K=5dB(A)
Motor:	Brushless	Sound Power Level:	L_{WA} 91.7 dB(A), K=5dB(A)
No Load Speed:	0-450/min, 0-2000/min	Vibration Level (Drill Mode):	1.958m/s ² , K=1.5m/s ²
Impact Rate:	0-6750/min, 0-30000/min	Vibration Level (Impact Mode):	7.863m/s ² , K=1.5m/s ²
Maximum Torque:	79Nm	Weight:	1.25kg
Number of Clutch Positions:	21+1+1+1		
Drilling Capacity (Wood):	38mm		
Drilling Capacity (Steel)	13mm		
Drilling Capacity (Masonry):	13mm		
Chuck Size:	13mm		

Components & Controls



- 01. Keyless chuck
- 02. Torque adjustment ring
- 03. Action selector ring
- 04. Two-speed gear control switch
- 05. Forward/Reverse switch

- 06. Soft-grip handle
- 07. Belt clip
- 08. Battery mount
- 09. LED worklight
- 10. On/Off trigger

Unpacking



CAUTION. This packaging contains sharp objects. Take care when unpacking. Remove the machine, together with the accessories supplied, from the packaging. Check carefully to ensure that the machine is in good condition and account for all the accessories listed in this manual. Also make sure that all the accessories are complete.

If any parts are found to be missing, the machine and its accessories should be returned together in their original packaging to the retailer. Do not throw the packaging away, keep it safe throughout the guarantee period, then recycle if possible, otherwise dispose of it by the proper means. Do not let children play with empty plastic bags due to the risk of suffocation.

Assembly & Adjustments



WARNING! Do not use this product if it is not completely assembled or if any parts appear to be missing or damaged. Use of a product that is not properly and completely assembled or with damaged or missing parts could result in serious personal injury.



WARNING! Do not attempt to modify this product or create accessories or attachments not recommended for use with this product. Any such alteration or modification is misuse and could result in a hazardous condition leading to possible serious personal injury.



WARNING! To reduce the risk of injury, turn unit off and disconnect the battery pack from the machine before installing and removing accessories, before adjusting or changing setups or when making repairs. Be sure the trigger switch is in the OFF position. An accidental start-up can cause injury.

INSTALLING DRILL BITS (NOT SUPPLIED)



WARNING! Wear protective gloves when changing drill bits. The drill chuck may heat up significantly when it is used for long periods.

Rotate the chuck (A) in a counter-clockwise direction until the bit can be inserted. Insert a drill bit, Fig.1. See page 14.

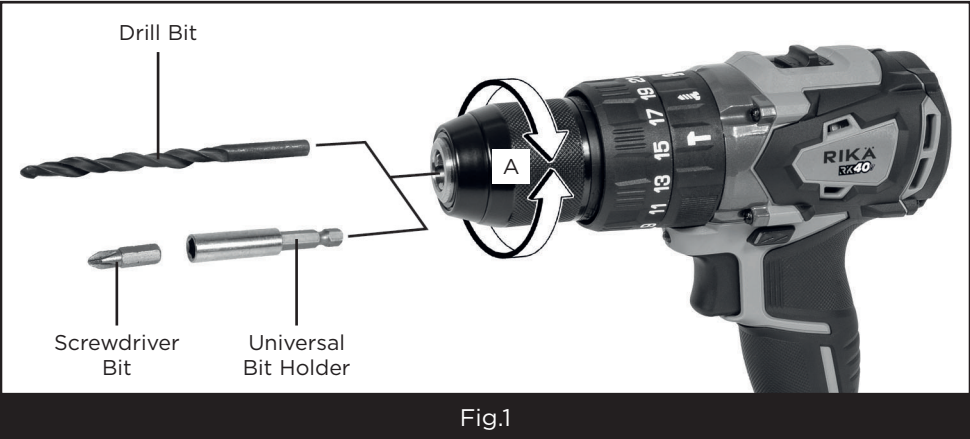
For small drill bits, open jaws enough to insert the bit up to the flutes. For large drill bits, insert the bit as far as it will go. Centre the bit as you close the jaws by hand. This positions the drill bit properly, giving maximum contact between the chuck jaws and the bit shank.

To close the keyless chuck rotate the chuck (A) in a clockwise direction to secure the drill bit in place.

USING SCREWDRIVER BITS

You should always use a universal bit holder when using screwdriver bits. Only use screwdriver bits that fit the screw head. For screwdriving make sure the selector ring is set to the screwdriving symbol.

Assembly & Adjustments



INSTALLING A RIKA BATTERY PACK



WARNING! Always remove battery pack from your tool when you are assembling parts, making adjustments, cleaning, carrying, transporting or when not in use. Removing battery pack will prevent accidental starting that could cause serious personal injury.

Slide the battery pack into the battery mount, Fig.2.

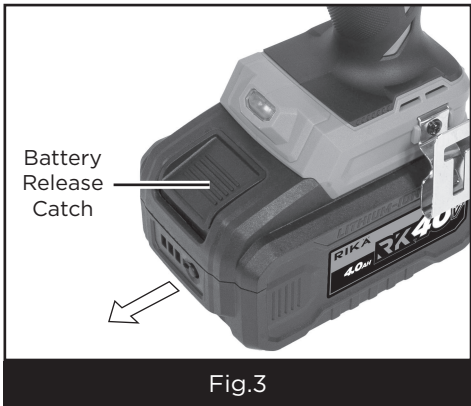


Fig.2

NOTE: The battery has raised ribs which allows it to fit into the tool only one way. Make sure the battery pack snaps into place and that battery pack is secured in the tool before beginning operation. Improper installation of the battery pack can cause damage to internal components.

REMOVING THE BATTERY PACK

Locate the battery release catch on the top of the battery and press downwards, Fig.3. Whilst holding down the battery release catch slide the battery pack away from the tool.



Assembly & Adjustments

INSTALLING THE BELT CLIP



WARNING! Always remove battery pack from your tool when you are installing the belt clip.



WARNING! To reduce the risk of serious personal injury, do not suspend the tool overhead or suspend objects from the belt hook. Only hang the tool's belt clip from a work belt.

When attaching or replacing the belt clip, use only the screw that is provided, Fig.4. Be sure to securely tighten the screw with a cross-head screwdriver (not supplied).

The belt clip can be attached to either side of the tool using only the screw provided, to accommodate left or right handed users.

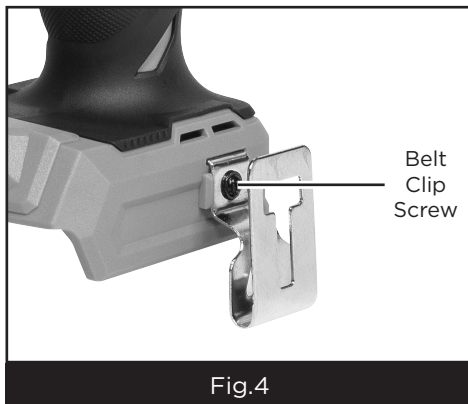


Fig.4

To move belt clip, remove the screw that holds the belt clip in place then reassemble on the opposite side. Be sure to securely tighten screw.

Operation



WARNING! To reduce the risk of serious personal injury, disconnect the battery pack from the tool before making any adjustments or removing/installing attachments or accessories.

IMPORTANT. Verify the following every time the impact drill is used:

1. Safety glasses, safety goggles, or face shield is being worn.
2. Hearing protection is being worn.
3. The chuck has not worked loose on the spindle.
4. The bit is in good condition and is properly tightened onto the chuck.

TURNING THE IMPACT DRILL ON/OFF

To start the machine squeeze the On/Off trigger, Fig. 5. Light pressure on the On/Off trigger results in low speed, allowing drilling to begin in a smooth, controlled manner.

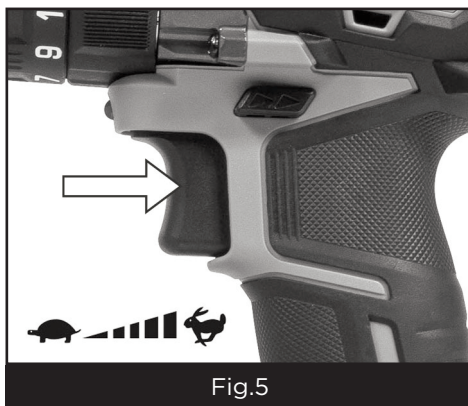


Fig.5

Further pressure on the switch results in an increase in speed.

NOTE: You may hear a high pitched noise from the switch during use. Do not be concerned; this is a normal part of the switch function.

Operation

FORWARD AND REVERSE SWITCH

This feature is selected via a slide switch located above the trigger, Fig.6.

To select direction of the drill rotation simply push the button fully in on the left side for reverse rotation. To change to forward rotation push the button fully in on the right side of the handle.



NOTE: As a safety precaution from accidental engagement while being carried pushing the forward/ reverse switch into the middle or neutral position will render the drill inoperative.



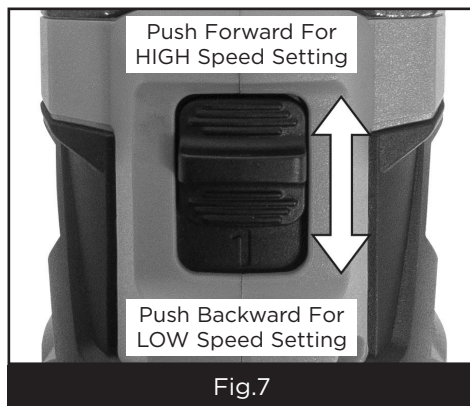
CAUTION. To prevent gear damage, always allow the chuck to come to a complete stop before changing the direction of rotation.

NOTE: The drill will not run unless the direction of rotation selector is pushed fully to the left or right.

Avoid running the drill at low speeds for extended periods of time. Running at low speeds under constant usage may cause the drill to become overheated. If this occurs, cool the drill by running it without a load and at full speed.

TWO SPEED GEAR CONTROL

This drill comes with a 2 speed gear train to give high and low speed ranges. To change between the two speed ranges slide the two speed selector switch forwards or backwards. The two speed gear control switch is located on top of the drill, Fig.7.



Use the "LOW" speed setting (Gear 1) for high power and torque applications and the "HIGH" speed setting (Gear 2) for fast drilling or driving applications.



CAUTION. To prevent gear damage, always allow the chuck to come to a complete stop before changing the two speed gear control.

TORQUE ADJUSTMENT

This feature allows setting of the torque or tightening power of your drill and depending on the application, various levels of driving power are required. When driving larger screw diameters a higher torque power is required to drive the screw until it's properly seated.

Rotate the torque adjustment ring until the desired torque setting aligns with the arrow on the drill body, Fig.8.

Operation



Fig.8

When the selected torque is reached the chuck will stop rotating. The proper setting depends on the type of material and the size of screw you are using.

NOTE: Always start on the lowest setting.

SETTING THE OPERATING MODE

Locate the screwdriver/drill/hammer action selector ring on the top of the drill, Fig 9.



Fig.9

Rotate the screwdriver/drill/ hammer action selector ring until the desired operating mode aligns with the arrow on the drill body.

SCREWDRIVING



Set the screwdriver/drill/hammer action selector ring to the "screwdriver" symbol. For driving in and loosening screws.

DRILLING



Set the screwdriver/drill/hammer action selector ring to the "drilling" symbol. For drilling in woods, metals, plastics or other non concrete materials.

IMPACT DRILLING



Set the screwdriver/drill/hammer action selector ring to the "hammer action" symbol. For drilling in concrete, asphalt, tile or other similar hard materials.

Tungsten carbide drill bits are required for drilling concrete, stone and masonry. The best drilling progress is achieved using tungsten carbide tipped drill bits. Only High Speed Steel (HSS) drill bits in good condition should be used for drilling metal or wood. Spade bits and brad point bits are only used for drilling wood etc.



CAUTION. Do not operate the screwdriver/drill/ hammer action selector ring until the tool comes to a complete stop. Shifting during rotation of the chuck can cause damage to the tool.

LED WORKLIGHT



CAUTION. Do not directly look into the source of light.

NOTE: The LED worklight has a light sensor which activates when detecting low-light conditions.

When the On/Off trigger is pulled in a dark area, the LED worklight activates, while in well-lit areas, it may not turn on to conserve battery power.

Operation

The LED worklight goes out 10 seconds after releasing the trigger.

NOTE: The worklight is for lighting the immediate work surface and is not intended to be used as a flashlight.

USAGE

Your impact tool generates the following maximum torque: 79Nm



CAUTION. Ensure fastener and/or system will withstand the level of torque generated by the tool. Excessive torque may cause breakage and possible personal injury.

Place the accessory into the chuck. Keep the tool pointed straight at the work piece.

Press On/Off trigger to start operation. Release the On/Off trigger to stop operation. Always check torque with a torque wrench, as the fastening torque is affected by many factors including the following:

Voltage: Low voltage, due to a nearly discharged battery, will reduce fastening torque.

Socket size: Failure to use the correct socket size will cause a reduction in fastening torque.

Bolt/Screw Size: Larger bolt/screw diameters generally require higher fastening torque. Fastening torque will also vary according to length, grade, and torque coefficient.

Bolt/Screw: Ensure that all threads are free of rust and other debris to allow proper fastening torque.

Material: The type of material and surface finish of the material will affect fastening torque.

Fastening Time: Longer fastening time results in increased fastening torque.

Using a longer fastening time than recommended could cause the fasteners to be overstressed, stripped or damaged.

DRILLING

Check the direction of the forward/reverse button for the correct setting.

Secure the material to be drilled in a vice or with clamps to keep it from turning as the drill bit rotates.

Hold the drill firmly and place the bit at the point to be drilled.

Depress the switch trigger to start the drill.

Move the drill bit into the workpiece, applying only enough pressure to keep the bit cutting. Do not force the drill or apply side pressure to elongate a hole. Let the tool do the work.



WARNING! Be prepared for binding at bit breakthrough. When these situations occur, drill has a tendency to grab and kick opposite to the direction of rotation and could cause loss of control when breaking through material. If not prepared, this loss of control can result in possible serious injury.

TIPS FOR DRILLING WOOD

For maximum performance, use high speed steel bits for wood drilling.

Select normal drilling mode.

Begin drilling at a very low speed to prevent the bit from slipping off the starting point. Increase the speed as the drill bit bites into the material.

When drilling through holes, place a block of wood behind the workpiece to prevent ragged or splintered edges on the back side of the hole.

Operation

TIP FOR DRILLING HARD SMOOTH SURFACES

Place a piece of masking tape onto the surface in the approximate position for the hole. Mark the position of the hole onto the masking tape this will prevent the drill from skidding across the surface when the drill is started. Slowly drill through the surface.

TIP FOR DRILLING METAL

When drilling metal, use a light oil on the drill bit to keep it from overheating. The oil will prolong the life of the bit and increase the drilling action.

TIP FOR MASONRY DRILLING

For maximum performance, use carbide-tipped masonry impact bits when drilling holes in brick, tile, concrete, etc.

For maximum performance, use high speed steel bits.

Apply light pressure and medium speed for best results in brick.

Apply additional pressure for hard materials such as concrete.

WORKPIECE CLAMPING

To prevent the drill bit from spinning the work piece if the drill bit becomes jammed in the hole being drilled, it is recommended that a drill vice or other suitable clamp is used to secure the work piece during the drilling operation.

Maintenance



WARNING! Always be sure that the tool is switched off and the battery pack is removed before attempting to perform inspection or maintenance.

This power tool normally requires no maintenance; from time to time the ventilation slots on the motor casing should be cleaned out. If the unit should become defective, repair should be performed by an authorised service agent for electric tools.

The tool may be cleaned most effectively with compressed dry air. Always wear safety goggles when cleaning tools with compressed air.

Ventilation openings and switch levers must be kept clean and free of foreign matter. Do not attempt to clean by inserting pointed objects through openings.

Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to damage from various types of commercial

solvents and may be damaged by their use. Use clean cloths to remove dirt, dust, oil, grease, etc.



WARNING! Do not at any time let brake fluids, gasoline, petroleum based products, penetrating oils, etc., come in contact with plastic parts. Chemicals can damage, weaken or destroy plastic which may result in serious personal injury.

Electric tools used on fibreglass material, wallboard, spackling compounds or plaster are subject to accelerated wear and possible premature failure because the fibreglass chips and grindings are highly abrasive to bearings, brushes, commutators, etc. Consequently, we do not recommend using this tool for extended work on these types of materials. However, if you do work with any of these materials, it is extremely important to clean the tool using compressed air.

Maintenance



WARNING! Always wear safety goggles or safety glasses with side shields during power tool operation or when blowing dust. If operation is dusty, also wear a dust mask.

Occasionally you may see sparks through the ventilation slots. This is normal and will not damage your power tool.

Always store your power tool in a dry place.

LUBRICATION

All of the bearings in this tool are lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. Therefore, no further lubrication is required.

Service

Now that you have purchased your tool, should a need ever exist of repair or service, simply contact your nearest RIKKA Authorised Service Centre or other qualified service organisation. Be sure to provide all pertinent facts when you call or visit.

Environmental Protection

Information for (private householders) for the environmentally responsible disposal of Waste Electrical and Electronic Equipment (WEEE)



This symbol on products and or accompanying documents indicates that used and end of life electrical and electronic equipment should not be disposed of in household waste. For the proper disposal, treatment, recovery and recycling, please take these products to designated collection points, where they will be accepted on a free of charge basis. Alternatively, in some countries you may be able to return your products to your retailer upon the purchase of an equivalent new product. Disposing of this product correctly will help to save valuable resources and prevent any potential adverse effects on human health and the environment which could otherwise arise from inappropriate waste disposal and handling. Please contact your local authority

for further details of your nearest designated collection point. Penalties may be applicable for incorrect disposal of this waste in accordance with national legislation.

FOR BUSINESS USERS IN THE EUROPEAN UNION.

If you wish to discard electrical and electronic equipment, please contact your dealer or supplier for further information.

Information on Disposal in other Countries outside the European Union.

This Symbol is only valid in the European Union.

If you wish to dispose of this product, please contact your local authorities or dealer and ask for the correct method of disposal.

[illegible]

[illegible]

[illegible]

EC Declaration of Conformity

1. **Product model:** RK40PD2
2. **Name and address of the manufacturer or his authorised representative:**

RIKA

SGS Engineering (UK) Ltd
Unit 1 West Side Park, Raynesway,
Derby, DE21 7AZ

3. **This declaration of conformity is issued under the sole responsibility of the manufacturer.**
4. **Object of the declaration:**
- Equipment:** 40V Cordless Combi Drill
Brand name: RIKA
Model/type: RK40PD2
5. **The object of the declaration described above is in conformity with the relevant statutory requirements:**

Supply of Machinery (Safety) Regulations 2008
Electrical Equipment (Safety) Regulations 2016
Electromagnetic Compatibility Regulations 2016
The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012

6. **References to the relevant designated standards used or references to the other technical specifications in relation to which conformity is declared:**

BS EN55014-1	BS EN62841-1
BS EN55014-2	BS EN62841-2-1

7. **The person authorised to compile the technical file:**

Name: Neil Sansom
Address: SGS Engineering (UK) Ltd, Unit 1 West Side Park,
Raynesway, Derby, DE21 7AZ

Signed for and on behalf of:

Authorised Representative



Neil Sansom, CEO
Date: 06/02/2026

**UK
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